



## HAN MIG 182 COMPACT AND STEP CV MACHINE

### The ASTEQ HAN MIG 182

Provides excellent arc performance with solid wire in short circuit, globular and spray transfers, and with flux or metal cored wires in globular and spray transfer modes.

Gun trigger hold 2T/4T. spot-welding control, makes it easier welding thin plates, galvanized and excessive opening joint. Digital display with volt/amp meter. Solid state contactor, output voltage regulation, built-in overload protection, environmental protection for optimum reliability in harsh environments.

**DC - CV**  
**GMAW**

#### Machine Specifications

Input Voltage	220V/240V	1ph 50/60Hz
Input Current	24.7A(30A)	22.6A(27.5A)
Insulation Class	F	
Open Circuit Voltage	43V/47V	
Duty Cycle (40°C)	160A@100%	180A@60%
Welding Current	30A/15.5V	180A/23V
Load Voltage	22V	23V
Protection Class	IP21	
Dimensions (L*W*H)	780*350*720mm	
Weight	90kg	

#### Ordering Information

HAN MIG 182 220V/240V 1Ph 50/60Hz P/N 28 0510 0182