



## HAN MIG 252 COMPACT AND STEP CV MACHINE

### The ASTEQ HAN MIG 252

Provides excellent arc performance with solid wire in short circuit, globular and spray transfers, and with flux or metal cored wires in globular and spray transfer modes.

Gun trigger hold 2T/4T. spot-welding control, makes it easier welding thin plates, galvanized and excessive opening joint. Digital display with volt/amp meter. Solid state contactor, output voltage regulation, built-in overload protection, environmental protection for optimum reliability in harsh environments.

**DC - CV**  
**GMAW**

#### Machine Specifications

Input Voltage	220V/240V 1ph 50/60Hz
Input Current	41A(53.4A) 37.5A(49A)
Insulation Class	F
Open Circuit Voltage	43V/47V
Duty Cycle (40°C)	200A@100% 250A@60%
Welding Current	30A/15.5V 250A/26.5V
Load Voltage	24V 26V
Protection Class	IP21
Dimensions (L*W*H)	780*350*720mm
Weight	105kg

#### Ordering Information

HAN MIG 252 220V/240V 1Ph 50/60Hz P/N 28 0510 0252